

# Installation of Round Baler Starter Flap Sets

**STARTER FLAP SETS INCLUDE:** Four pre-marked and punched rubber strips.

**TOOLS NEEDED** to install Universal round baler starter flaps: Ratchet, Sockets or Wrenches, and a Utility knife.

## How to remove, cut, and install starter flaps:

1. Abide by all safety precautions recommended by the manufacturer of your round baler.
2. Clean dirt or debris from the nut and bolt heads that hold the flap in place.
3. Remove the bolts and nuts from the flap bracket, and then pull out the flap.
4. To make installation of the new flap easier, clean dirt or debris from the flap bracket.
5. Cut flaps to correct length:
  - A. Find your model# on one of the charts below (**3" or 3.5" Round Baler Starter Flaps**) to determine the length and color code for the cut lines (*silver, yellow, or orange*) specific to your model of baler.

**TIP:** Before cutting new flaps always place the old flap over the new Universal flap to verify hole alignment and cutting length.

Universal Replacement Starter Flap



- B. Cut along both of the color coded lines (**dia. A or B**) to shorten the flap to your specific length.
6. Insert the flap into the flap bracket, and then reinsert the bolts and nuts - tighten to manufacturers recommendations.
  7. Follow this same process when replacing each of the four flaps.

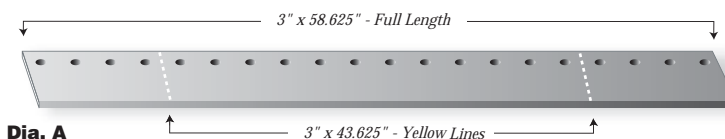
## 3" Starter Flap Set:

- FOUR: Pre-marked and punched rubber strips. Flaps include color coded cut lines for easy length identification.  
*Factory punched with 5/16" holes to match your model of round baler. Find the model# of your baler for flap length (see 3" size / model chart below).*

### 3" ROUND BALER STARTER FLAPS

Cut Line Color	Flap Size	Massey Ferguson			Vermeer		
Full Length Flap	3" x 58.625"	1550	1560	1565	605F	605G	605H
Yellow	3" x 43.625"	1440	1450	1455	504F	504G	504H

Cut Lines →



## 3.5" Starter Flap Set:

- FOUR: Pre-marked and punched rubber strips. Flaps include color coded cut lines for easy length identification.  
*Factory punched with 3/8" x 3/4" slots to match your model of round baler. Find the model# of your baler for flap length (see 3.5" size / model chart below).*

### 3.5" ROUND BALER STARTER FLAPS

Cut Line Color	Flap Size	Hesston				Case IH		New Idea			Challenger	
Full Length Flap	3.5" x 61.18"	560	565			8460	8465	4665				
Silver	3.5" x 58.50"	855	856	955	956	RS561	RS551	6365	6465		RB56	
Yellow	3.5" x 46.22"	550	555			8450	8455	4664				
Orange	3.5" x 43.31"	845	846	945	946	RS451		6345	6364	6464	RB45	RB46

Cut Lines →

